

# KILCHOMAN

*Islay's Farm Distillery*  
**ISLAY SINGLE MALT SCOTCH WHISKY**

..... NON CHILL FILTERED & NATURAL COLOUR .....

Kilchoman distillery sits nestled amongst the farm buildings of Rockside Farm sheltered beneath the Creag Mhor headland on the north-west coast of Islay. Famous as Islay's Farm Distillery, the Kilchoman barley fields stretch west to the shores of Machir Bay and the Atlantic Ocean. Kilchoman is unique in many ways, most notably for our 100% Islay range, Scotland's only single malt produced from barley both grown and malted on Islay.

Established in 2005, Kilchoman is true to the Islay's rich farm distilling heritage, using local peat cut in the traditional way, slowly distilling by hand, maturing in traditional dunnage warehouses and bottling on site without colouring or chill-filtration.

*"When we first started work at Kilchoman, the ambition was to build a distillery that was true to the traditions of distilling on Islay - small farm distilleries where every part of the whisky-making process was by hand on site. We are very proud to be Scotland's only Farm Distillery"*

*Anthony Wills*

ANTHONY WILLS – KILCHOMAN FOUNDER & MANAGING DIRECTOR





*"Kilchoman single malts are a distillation of people, passion and place"*

ANONYMOUS VISITOR TO KILCHOMAN, 2010



**KILCHOMAN GROWN**



Our 100% Islay philosophy stems from a desire to revive the grass roots tradition of farm distilling. From the very birth of Kilchoman, the 100% Islay range was our reason for being; it represents the revival of single malt whisky produced on a single location from barley to bottle, where the responsibility for the quality and consistency is not outsourced but completed on site with skill, care and attention to detail.



### Kilchoman Barley

Our 100% Islay range is distilled exclusively from barley grown and malted here at Kilchoman, replicating the traditional art of farm distilling extinct until its revival when Kilchoman was established in 2005. Rockside Farm, where we are located, has some of the most fertile land on Islay, ideal for growing top quality malting barley.

Barley Variety: Concerto/Octavia      Spirit: Kilchoman 100% Islay



### Islay Peat

Cut from Islay's many ocean-soaked peat bogs and used to smoke germinating barley, the unique Islay peat adds layers of rich, maritime smokey character to the whisky.

Peating Levels      100% Islay: 20ppm      Machir Bay, Sanaig: 50ppm

We are proud to be the only distillery producing single malt from barley both grown and malted on Islay. Not to mention distilling, maturing and bottling here on Islay as well.



# KILCHOMAN MALTED



Within the stone walls of the Kilchoman Still House our five stillman are responsible for the daily mashing, fermenting, and distillation of Kilchoman spirit. Our hand-operated stills rely on the experience and expertise of our stillman and their ability to tailor each distillation run to the natural variances of the process.



#### **Prolonged Fermentation**

Our fermentation is never rushed, our fermentation time of up to 100hrs, roughly double the industry standard, allows for the development of complex esters which once distilled add an extra dimension of floral, fragrant character to our whisky.

Fermentation Time: up to 100hr Minimum      Yeast: Mauri Distillers Pressed Yeast



#### **Craft Distillation**

Our stills, the smallest on Islay, create unmatched purity of spirit. Their unique size and shape create unparalleled levels of copper contact, allowing for the marriage of earthy, maritime peat smoke and light floral citrus which characterizes Kilchoman single malt.

Spirit Still Capacity: 2070      Type: Copper Pot Still with Reflux Bulb



Our single malt is matured in a combination of cask types sourced from the finest producers around the world. Each barrel contributes a unique character and colour to balance with Kilchoman's classic peat smoke and floral sweetness.



#### **Bourbon Barrels**

Our bourbon barrels are constructed from the finest American oak and shipped whole, directly to Islay from Buffalo Trace Distillery, Kentucky, these cask marry Kilchoman character with creamy layers of butterscotch, vanilla and layered citrus sweetness.

Cask Type: Barrel

Capacity: 200 Bulk Litres

Wood Origin: American Oak



#### **Sherry Casks**

Our Oloroso, Pedro Ximenez and Fino sherry casks are sourced exclusively from Bodega Miguel Martin in Jerez, providing outstanding quality and consistency. By filling a combination of cask sizes, vintages and varieties we are able to balance the rich, fruity, decadent influence of the sherry casks.

Cask Types: Butts/Hogsheads

Capacity: 500/250 Bulk Litres

Wood Origin: European/American Oak

As well as bourbon and sherry casks we also fill a number of specialist casks including Sauternes, Red Wine, Rum, Port, Madeira and Cognac as well as various experimental casks.



# KILCHOMAN MATURED



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 [kilchoman.com/machirbay](http://kilchoman.com/machirbay)

## CORE RANGE

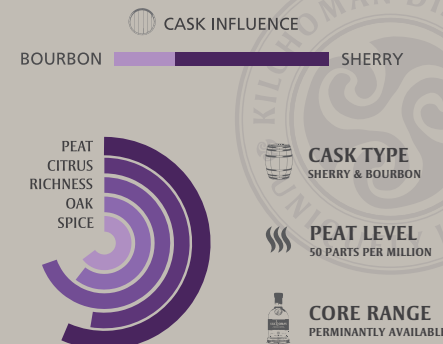
Machir Bay and Sanaig are each a vatting of bourbon and sherry casks. They are matured in parallel but married in contrasting proportions to create two distinct Kilchoman expressions

Named after the most spectacular beach on Islay, Machir Bay is the flagship of the Kilchoman range. Matured predominantly in bourbon barrels, it balances classic Islay peat character with caramel, vanilla and citrus sweetness.



“Coastal peat smoke gives way to tropical fruit, fresh vanilla extract and butterscotch with herbaceous undertones and waves of stoned fruits and citrus sweetness” Anthony Wills, Kilchoman Founder

Sanaig, named after a rocky inlet north-west of the distillery, has a predominantly sherry cask influence. The oloroso cask maturation adding layers of intense richness, stoned fruit, soft peat smoke and spices.



“Rich layers of caramel, dark chocolate, honey, festive spices and ripe fruit infused with Islay peat smoke and balanced with classic Kilchoman citrus sweetness” Anthony Wills, Kilchoman Founder



 [DOWNLOAD MATERIALS](#)  
 [kilchoman.com/sanaig](http://kilchoman.com/sanaig)



# ANNUAL RELEASES

Limited editions of 100% Islay and Loch Gorm are launched each year, this year the Loch Gorm 2018 Edition will be available from April and 100% Islay 8th Edition from September.

The Kilchoman 100% Islay range is distilled exclusively from barley grown and malted on site here at Kilchoman. Our 100% Islay range is the only single malt made from barley grown and malted on Islay.

## 100% ISLAY - 8<sup>TH</sup> EDITION

The 8th Edition 100% Islay is due to be released in September 2018



**CASK TYPE**  
BOURBON & SHERRY



**PEAT LEVEL**  
20 PARTS PER MILLION



**8<sup>TH</sup> EDITION**  
12,000 BOTTLES

...more info coming soon...

"The 100% Islay range is our proudest creation, it represents the revival of single malt whisky produced on a single location from barley to bottle, where the responsibility for the quality and consistency is not outsourced but completed on site with skill, care and attention to detail"

ANTHONY WILLS, KILCHOMAN FOUNDER

Loch Gorm is our only expression matured exclusively in oloroso sherry casks. The full term maturation in spanish sherry casks creates a bold character combining rich sherry influence and coastal Islay peat smoke.

## LOCH GORM - 2018 EDITION

Loch Gorm 2018 Edition is a vatting of nineteen oloroso sherry butts filled in 2007, 2008 and 2011, bottled in Spring 2018



**CASK TYPE**  
OLOROSO SHERRY BUTTS



**PEAT LEVEL**  
50 PARTS PER MILLION



**2018 EDITION**  
15,000 BOTTLES

### NOSE

rich peat smoke,  
orange peel, cinnamon

### PALATE

BBQ sweetness, dried  
fruit, dark chocolate

### FINISH

rich, smokey, spicy,  
honey fruit sweetness

"Loch Gorm is undoubtedly assertive however in the midst of it's distinctive peat smoke and sherry character it retains a certain finesse and subtlety"

ANTHONY WILLS, KILCHOMAN FOUNDER



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[kilchoman.com/100%islay](http://kilchoman.com/100%islay)



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## 2018 SPECIAL EDITIONS

2018 will see the release of two special edition; Port Cask Matured and Sauternes Cask Finish, both are distilled from 50ppm malt and bottled at 50%abv. We will also bottle a number of specially selected single casks.

### PORT CASK MATURED

The 2nd Edition Port Cask Matured is a vatting of thirty ruby port hogsheads filled in 2014, bottled in Spring 2018. 10,000 bottles were released worldwide. Full term maturation in port casks has created both a distinct colour and character with layers of red fruit and creamy sweetness.

### SAUTERNES CASK FINISH

Due for release in late 2018, the Sauternes Cask Finish limited edition is likely to be a vatting of approximately thirty casks. The 10,000 bottle release has been matured in bourbon barrels before being finished in fresh sauternes casks for eight months.

### SINGLE CASKS

A limited number of Single Casks, specially selected by Anthony Wills, Kilchoman Founder, will be released throughout the year celebrating a variety of the very best casks in our warehouses.



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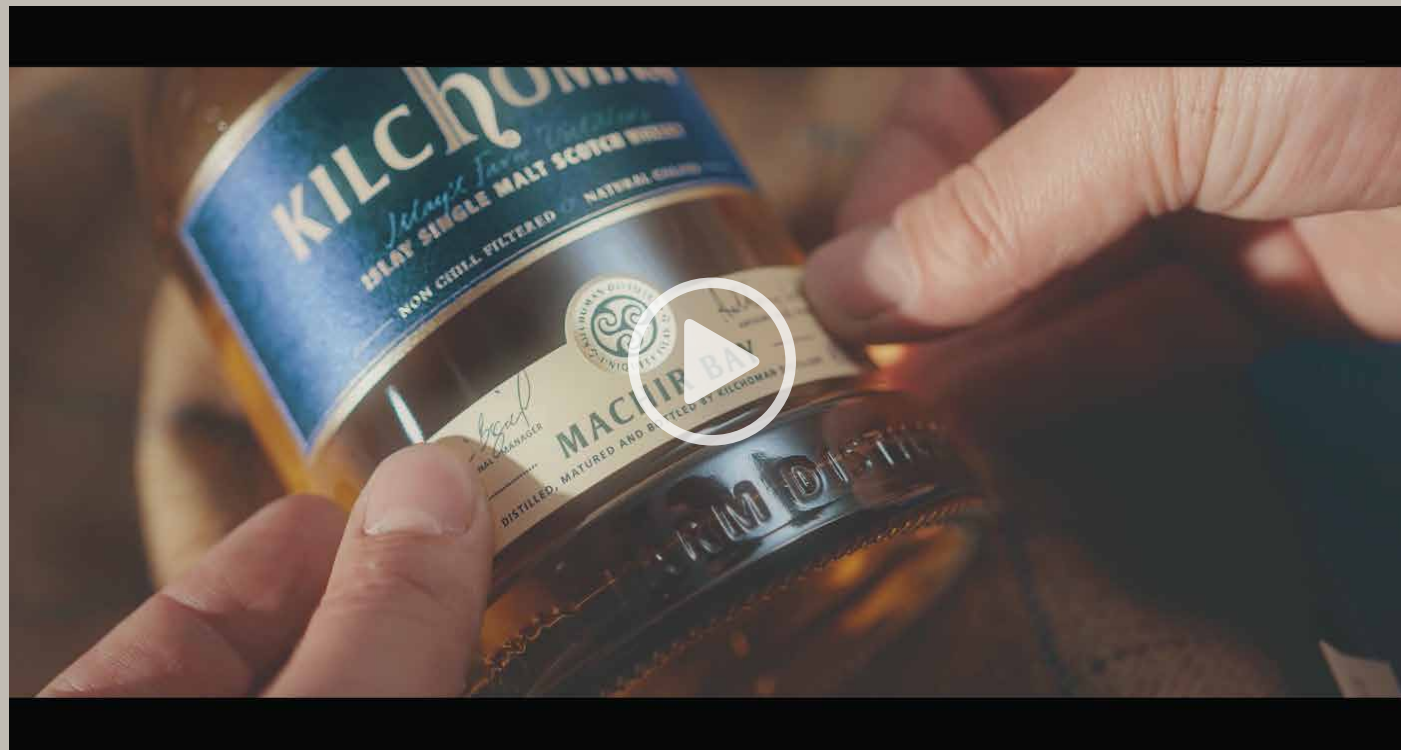


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## KILCHOMAN - 100% ISLAY - FROM BARLEY TO BOTTLE



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## MEET THE PEOPLE BEHIND THE WHISKY



**ANTHONY WILLS**  
FOUNDER & MANAGING DIRECTOR - [VIEW & DOWNLOAD](#)



**ISLAY HEADS**  
GENERAL MANAGER - [VIEW & DOWNLOAD](#)



**ROBIN SIGNAL**  
PRODUCTION MANAGER - [VIEW & DOWNLOAD](#)



**JAMIE MUIR**  
MALTMAN & STILLMAN - [VIEW & DOWNLOAD](#)



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TASTING PRESENTATIONS

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## PRODUCT SPECIFIC MATERIALS

MACHIR BAY & MACHIR BAY GIFT PACK

SANAIG

20cl GIFT PACK

LOCH GORM

100% ISLAY

PORT CASK MATURED

SAUTERNES CASK FINISH

SINGLE CASKS

